



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB877528-4-2

Job Sheet 170016



Part No: RB877528-4-2

Job Qty: 4 ea

Part Name: Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/8/18

Job Tracking No:

Due Date: 1/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV 3

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/9/18	1/9/18	0.00	0.00	Start Up Small Fab-4		MC
110	Small Fab	4 pcs	1/9/18	1/9/18	0.00	0.00	Small Fab-3		MC
120	QC	4 pcs	1/9/18	1/9/18	0.00	0.00	QC5		EB
130	Packaging	4 pcs	1/9/18	1/9/18	0.00	0.00	Packaging3-1		GA SP FEB 27 2018
140	QC21-SA	4 Ea	1/9/18	1/9/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - Assemble as per Dwg.

FEB 27 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	9657K122 FM 138414-31	4	11	0	0
	DK-54 5006153	4	2	0	0
	NTA-411	4	6	0	0
	RB877528-4-1 5030885	4	0	0	0
	RB877528-4-3	4	0	0	0
	RB877528-4-7 5031025	4	2	0	0
	TRA-411	8	5	0	0

Part Specifications

Specifications could not be found.



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Container No: S045400



Part: RB877528-4-2

Job No: 170016

Serial No/Batch: S045400

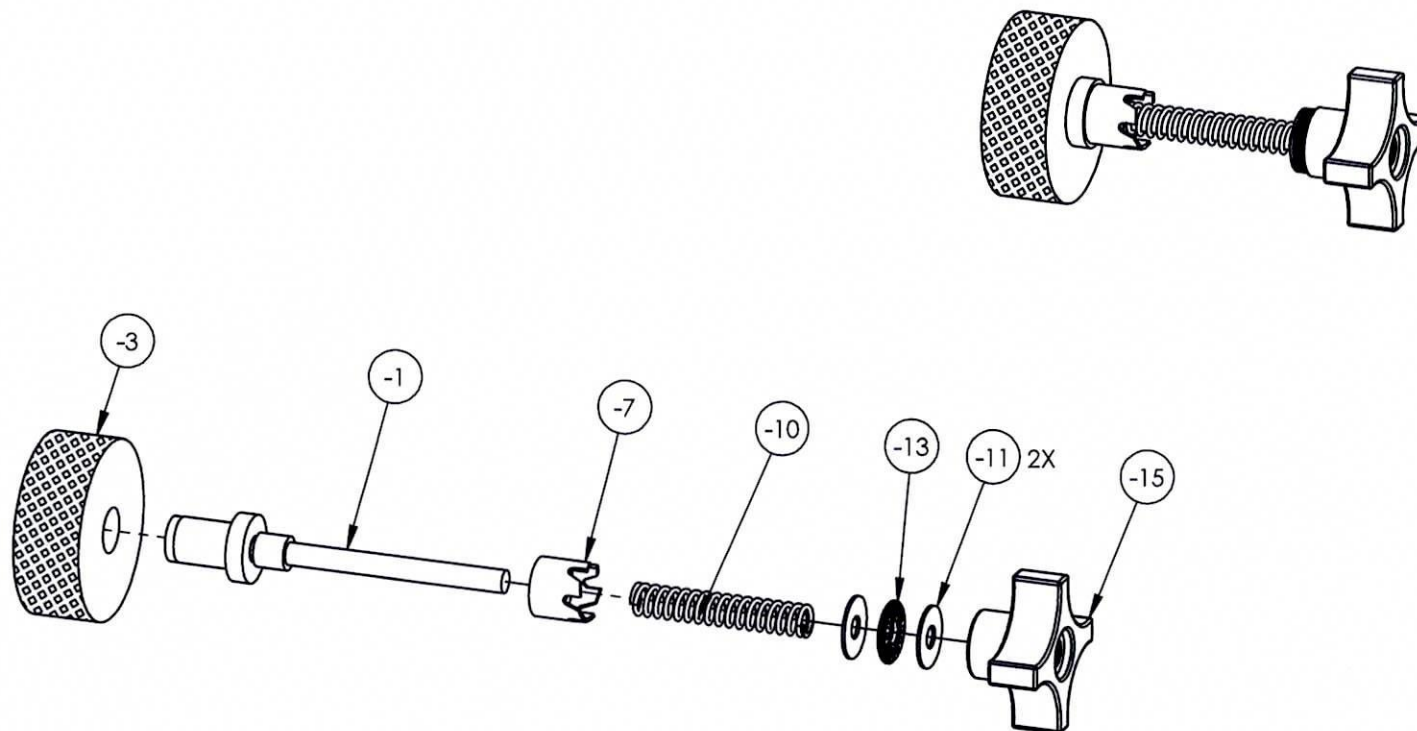
Revision: RB877528-4

Inspector:

Date: 02/26/18

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170016 M15
18-a-08

(-2)
CUTTER ASSEMBLY

DART AEROSPACE	
TITLE DAMPER BEARING TOOL KIT	
DWG NO. RB877528-4-2	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Wed</i> TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD 500D
SCALE 1:2	DATE 6/28/2000
SHEET 3 OF 9	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								